

Gregory B. Carwile ASQ CQE, CQA

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Quality Engineer

SUMMARY OF QUALIFICATIONS AND TRAINING

- Auditor of Internal and 2nd Party Audits of AS9100 standard
- User of Statistical Process Control, Failure Mode Effects Analysis, Control Plan, Advance Product Quality Planning and Corrective Actions.
- Tracker of KPIs and Metrics.

PROFESSIONAL EXPERIENCE

RECARO AIRCRAFT SEATING

Sept. 2014-May 2019

Quality Auditor / Quality Compliance Auditor

- Perform internal audits.
- Work on corrective actions
- Work with plants in Germany and Poland to harmonize procedures and work instructions.
- Part of the 3rd party audits for AS9100 and ISO 14001:2004 and 2015.
- Member of the Environmental Team.

CO-OPERATIVE INDUSTRIES AEROSPACE/DEFENSE

Jan. 2009-Sept. 2014

Management Representative/ Senior Supplier Quality Engineer

- Management Representative for the AS9100 Rev C.
- Successfully led the plant to AS9100 Rev C upgrade audit.
- Responsible for the re-write of the Quality Manual from AS9100 Rev B to the AS9100 Rev C.
- In charge of the internal audit system, corrective actions pertaining to the quality system, quarterly management reviews.
- Responsible for submitting changes of quality system to the FAA-MIDO.

WEBER AIRCRAFT

June 2006 – Nov. 2008

Supplier Quality Assurance Engineer

- Successfully brought the supplier audits up to date.
- Lead suppliers to solve quality issues.
- The only Supplier Quality Engineer that served on the Material Review Board.
- Successfully completed the challenge for receiving inspection to be more efficient in the cushion and dress area.

CARWILE QUALITY

Aug. 2005 – July 2007

Consultant

- Work with companies to help with any quality services needed.
- Worked with Crestview Aerospace (Crestview, FL) on two occasions to prepare for a successful ISO 9001/AS9100 audit and follow-up.
- Worked for Borg Warner Automotive on supplier surveillance, reviewed PPAPs before passing them to the supplier quality engineers for either approval or corrections.
- Started work with Weber Aircraft as a contract worker (see above).

EATON CORPORATION

Nov. 2003 - Aug. 2005

Senior Quality Systems Engineer

- Update quality procedures and work instructions.
- Participated in the third party ISO9001/AS9100 system audits.
- Work with customers to re-certify pumps and locate original “pedigree paperwork”.
- The lead in the re-writing of the Repair Station manual.

Greg Carwile's resume continued:

Supplier Quality Engineer

- Perform supplier surveys based on ISO 9001/AS9001.
- Work with vendor rating system based on percentage DPPM.
- Reviewed corrective actions, work with suppliers on problem solving.
- Work as a part of the supplier approval and development team.

FEDERAL-MOGUL CORPORATION

May 1999 - Nov. 2003

Quality Manager

- Lead the process with manufacturing to consistently reduced PPMs.
- Management Representative for QS9000 audits.
- Leader working with quality engineers and customer to reduce the customer complaints by 60%.
- The lead auditor that performed the internal audits and lead the internal audit team.
- Participated to GM Poke-Yoke Training and worked with engineering in implementing poke-yokes into the manufacturing process.

Quality Engineer

- Travel to customer plants to represent the company in quality issue meetings.
- Supervised 12 Quality Technicians.
- Performed standard QE work with control plans, FMEAs, corrective actions, PPAPs.

TRICO CORPORATION

Dec. 1991 – May 1998

Purchasing Agent

- Negotiated long-term contracts with suppliers and purchased tooling for stamping and die-castings.
- Negotiated a 3-million-dollar company savings on die-casting parts.
- Setup and lead Purchasing with the Advance Product Quality Planning for the corporate APQP team.

Supplier Quality Engineering

- Worked for supplier improvement and moving the supply base from the Northeast to the south due to the company moving from Buffalo, NY to Brownsville, TX.
- Supplier improvements included reduction of rejections by 35% by working onsite with the suppliers on corrective actions.
- Audited suppliers and made the recommendation on whether to approve the supplier or not.
- Responsible of Production Parts Approval Process (PPAP) for plastics, Die Castings, and Stampings.

EDUCATION:

Lander College, Greenwood, South Carolina
Bachelor of Science, Business Administration

Greenville Technical College, Greenville, South Carolina
Associate Degree, Industrial Engineering

Tri-County Technical College, Pendleton, South Carolina
Quality Assurance Certificate Program